



The premier provider for stampings,
washers, spacers and shims since 1919



A Proud History of Quality



- V. A. Boker & Sons founded in 1919
- An industry pioneer of high-quality, short-run stamped metal parts
- Developed into the nation's leading provider of non-standard certified precision washers
 - Advantage: accumulation of thousands stock dies used to manufacture standard washers, spacers and shims
- The Company outgrew three subsequent locations before landing in our current location in 1939
- Purchased from the Boker family in 1968 by four employees
- In 1986 Bill Tedlund became the sole owner, today the company is now owned by his children with his daughter serving as our CEO / President



Mission Statement & Quality Policy



Mission Statement

Boker's, Inc. mission is to be recognized as a leader in the Stamping Industry.

We will achieve this goal by consistently meeting or exceeding

- Quality objectives
- On-Time delivery
- Customer service expectations

through continuous process improvements, trained and engaged employees and cost effective processes.



Quality Policy

It is the policy of Boker's, Inc., to provide our customers with parts that meet or exceed their quality requirements. We are committed to comply with and continually improve the effectiveness of our Quality Management System.



Housed in over 165,000 square feet, Boker's manufactures domestically at our single site manufacturing plant.



NORTH FIELD OF VIEW

SOUTH FIELD OF VIEW

BOKER'S DELIVERS WORLDWIDE



In the continental USA most orders shipped via ground service are delivered within 3 days, the balance within 5 days. Our location adds to our strength.



Boker's Today

- One of the world's premier providers of made-to-order short-, medium- and long-run stampings, washers, spacers and shims
- Global supplier of precision metal stampings
- One of the industry's most experienced workforces
- Global organization selling to over 75 countries
- Quality Management System Certified to:
AS 9100: 2016 & ISO 9001:2015
- Certified WBENC Women's Business Enterprise



Washer Production

- Over 32,000 non-standard washer sizes with NO TOOLING CHARGES
- Metallic and non-metallic; over 2,000 materials
- Sizes ranging from 0.080" to 12.0" O.D., thicknesses from 0.005" to 0.190" (varies by material), and a large choice of inside diameters
- Complete metric sizing to your requirements
- For non-metallic materials, over 5,000 non-standard sizes available with no tooling charges



Special Washer Production

- Economical custom shapes and profiles including:
 - “C” and “D” shapes, flanges, hex, square and off-center, star, lock, tab, bevel, countersunk, spring, finishing, disks, etc.
- Formed Washers
 - Beveled, Countersunk, Spring, Wave, Dimpled, Finishing, Spring Retainer, Cup or Retainer, Dome



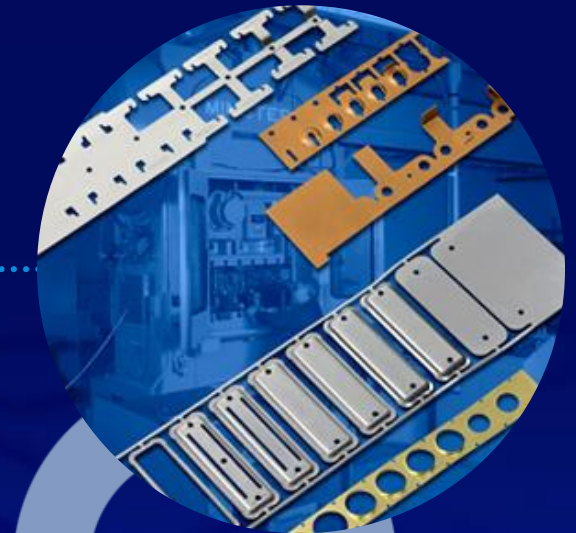
Quality Stampings

- Wire EDM-produced tooling for maximum precision
- Metal forming in thicknesses from 0.005" to 0.190" (varies by material)
- Draws up to 3" deep and 8" in diameter
- Flat blanking and piercings up to 12" x 12"
- Complete secondary operations including deburring, tapping, reaming, counter-boring, spot-facing, heat treating and more



Progressive Tooling

- Progressive tooling accomplishes multiple operations—including stamping, blanking, piercing and forming—in a single process
- Reduces secondary operations and production lead times
- Improves productivity and offers increased capacity for long production runs
- High-speed 150-ton press features a 12" feeder and is capable of 200 strokes per minute
- Fulfills complex, high volume stamping orders for the Aerospace, Aircraft & Defense, Appliance, Cabinetry & Furniture, Hydraulics, Medical, Outdoor Recreational Equipment, Telecomm, Industrial equipment & many more



Over 2,000 Materials



- Immediate access to common and hard-to-find exotic materials
- Metallic and non-metallic fabrication:
 - Low carbon, cold rolled strip and sheet steel
 - Blue and black temper spring steel; low alloy sheet steel
 - Stainless steel, aluminum, brass, copper, nickel silver, beryllium copper, phosphor bronze
 - Wrought cobalt, iron and nickel-base superalloys
 - Acetal, nylon, PTFE, polyester, NEMA grade Laminates
 - And more, if it can be stamped Boker's can turn it into your stampings or washers

World Class Service

- Most orders ship in 2 weeks or less
- Customer Service available via phone, email or webchat M-F 6:00am – 5:30pm Central Time
- Quote turnaround average less than one day
- “Dock to stock” capability with available J.I.T. programs and urgent expediting
- In house tooling department
- High volume production capabilities



Program Management

- Convenient online washer tooling search
- Online quotation tool with fast response
- Free technical assistance
- Complete Statistical Process Control (SPC) available



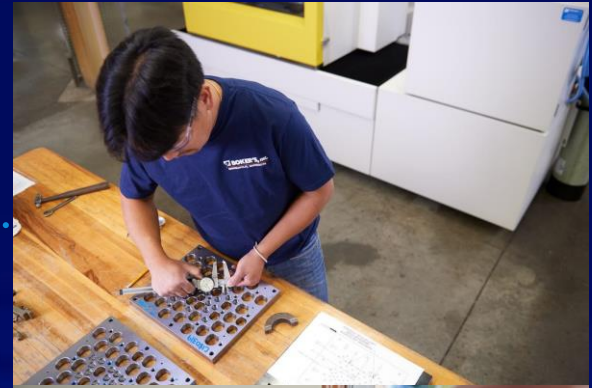
The screenshot shows a search interface for washers. At the top, it says "Search Washers". Below that are several filter options: "UNITS" with radio buttons for "INCHES" and "MILLIMETERS"; "MATERIAL" with radio buttons for "METALLIC" and "NON-METALLIC"; and "SORT BY" with radio buttons for "OUTSIDE DIAMETER" and "INSIDE DIAMETER". To the right of these filters is a "TOLERANCE" section with a table of specifications:

			TOLERANCE
OUTSIDE DIAMETER:	1.000	+/-	0.010
INSIDE DIAMETER:	0.500	+/-	0.010
THICKNESS:	0.1000	+/-	0.010

Below the table is a yellow "Search Now" button with a magnifying glass icon. To the right of the button, it says "Most orders ship in 1 to 2 weeks". At the bottom of the search interface, there is a photograph of a pile of metal washers.

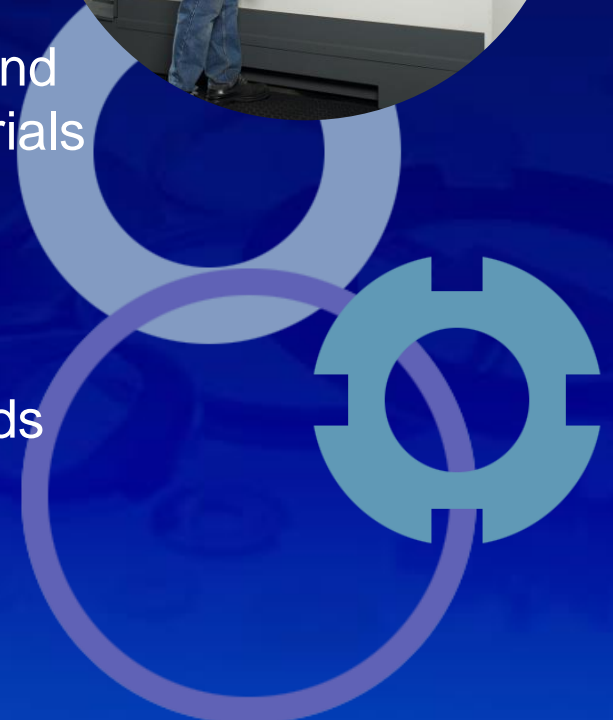
Quality and Certifications

- AS 9100:2016 & ISO 9001:2015 Certified Quality Management System
- C of C
- PPAP
- DFARS
- RoHS
- S.P.C.
- F.A.I.
- AS9102
- Dock-to-Stock
- REACH
- WBENC



Why choose Boker's?

- Over 32,000 non-standard washer sizes with NO TOOLING CHARGES
- Immediate access to over 2,000 common and hard-to-find metallic and non-metallic materials
- Comprehensive stamping capabilities including complex forms and deep draws
- In-house tooling department
- Precision fabrication to the highest standards
- A proud history of superior service; owner-operated since 1919



Thank you.



Can we earn your business?





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